

Classification For Decision Metrics

Introduction

The Spring
Canon
Example

The Car
Door
Example

Decision
Metrics

Measured
Process

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Introduction

The Spring
Canon
Example

The Car
Door
Example

Decision
Metrics

Measured
Process

- 1981: Dr. Math. ETHZ
- 1982-89: Manager Software–Development
- 1990-95: Senior Consultant – Digital Equipment Corp.
- 1996-99: Sales Support Manager – Proposal Center
- 1999ff: Euro Project Office AG, Zürich
 - ➔ Akao Price 2001 for original contributions to QFD
 - ➔ Member of the Board of QFD Institute Germany – QFD Architect
 - ➔ SwiSMA: Software Metrics, Functional Sizing
- 2000ff: Six Sigma Black Belt for GMC Software AG
 - ➔ ISO 9001 Management System
 - ➔ CMMI for Software Development
 - ➔ QFD and New Lanchester Theory



This was a Business Decision



The Inventor

Introduction

The Spring
Canon
Example

The Car
Door
Example

Decision
Metrics

Measured
Process

- Alexandros Piridoros, Scientist at the University of Alexandria, developed in 298 a.D. a new device for a scientific variant of antique basket ball game
- He worked using analogous computers only...



Picture by courtesy of Römerstadt Augusta Raurica, © 2008

The Spring Canon – dated 298 a.D.

Introduction

The Spring Canon Example

The Car Door Example

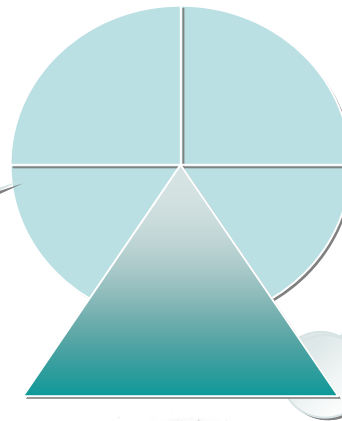
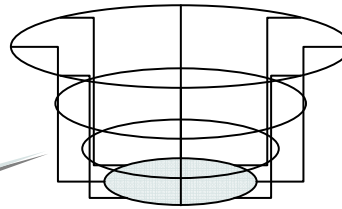
Decision Metrics

Measured Process

Goal target

Notch and bead sight

Information transmission



The Spring Canon

Introduction

The Spring Canon Example

The Car Door Example

Decision Metrics

Measured Process

- Three degrees of freedom for the goal target (**Response**):
 - ➔ Height
 - ➔ Width
 - ➔ Distance
- Four degrees of freedom for the spring canon (**Controls**):
 - ➔ Angle of eject device
 - ➔ Spring force impact
 - ➔ Accuracy of notch and bead optical system
 - ➔ Accuracy of the information transmission system

The Spring Canon Transfer Function

Introduction

The Spring Canon Example

The Car Door Example

Decision Metrics

Measured Process

4	2	3	9
5	4	6	9
2		1	1

The Spring Canon Transfer Function

Introduction

The Spring Canon Example

The Car Door Example

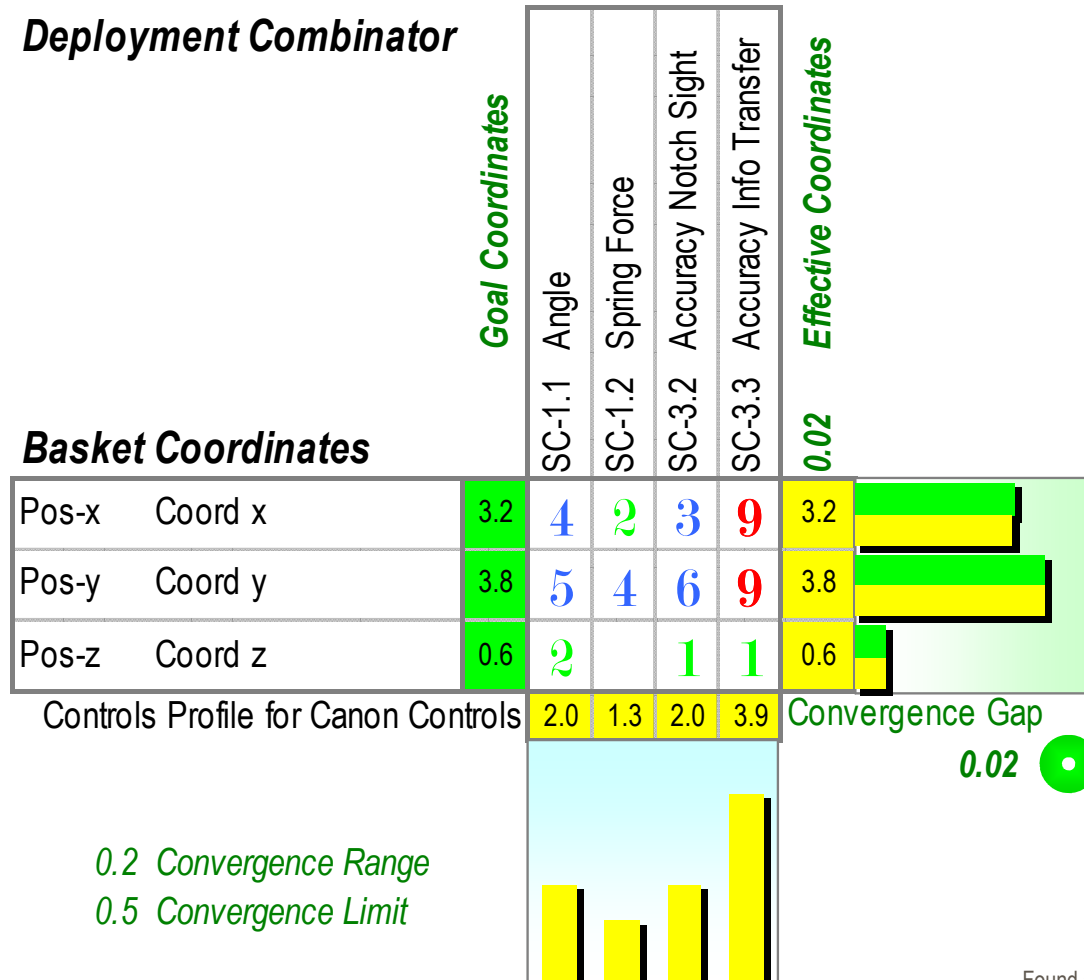
Decision Metrics

Measured Process

Canon Controls
Deployment Combinator

Canon Controls

Basket Coordinates



Spring Canon Design Parameters

Introduction

The Spring Canon Example

The Car Door Example

Decision Metrics

Measured Process



- How to determine what are the relevant controls?
 - ➔ Experience of experts
 - ➔ Technology Constraints
- How to adjust controls?
 - ➔ By trial and error
 - ➔ Linear Optimization
- Predicting the controls' profile
 - ➔ Looked trivial to most
 - ➔ But as soon somebody started replacing springs by gunpowder – paradigm changed!

...T...Systems.....



Time Jump



Time Jump – All-Electric Cars in 2010

Introduction

The Spring
Canon
Example

The Car
Door
Example

Decision
Metrics

Measured
Process



Construction of a Car Door in 2010

Introduction

The Spring
Canon
Example

The Car
Door
Example

Decision
Metrics

Measured
Process

- All-Electric Car
 - ➔ No longer mechanical but electronic controls
 - ➔ We'll construct software who's controls meet customer's needs
- Target goals become
 - ➔ **Customer's Needs**
- Controls become
 - ➔ **Use Cases**



Software Developers in a SCRUM team – NOOP.NL, © Jurgen Appelo 2010

Car Door Design Parameters

Introduction

The Spring
Canon
Example

The Car
Door
Example

Decision
Metrics

Measured
Process



- How to determine what are the relevant controls?
 - ➔ **Prediction Functions** for finding relevant Use Cases
- How to adjust controls?
 - ➔ By trial and error?
 - ➔ Linear Optimization?
 - ➔ **Design for Six Sigma!**
- Design Decisions for the controls' profile – the technical solution
 - ➔ By **Decision Metrics!**

Sample QFD: Car Door

Introduction

The Spring Canon Example

The Car Door Example

Decision Metrics

Measured Process

Customer's Needs Profile

	Customer's Needs
CN-F Functional	CN-F.1 Open and Close
	CN-F.2 Anti-Trap Facility
	CN-F.3 Adjusts to User's Wishes
CN-Q Security	CN-Q.1 Knows Operational Status
	CN-Q.2 Security Lock
	CN-Q.3 User Friendliness
	CN-Q.4 Emergency Actions

Combined Profile

Weight

2.6

2.2

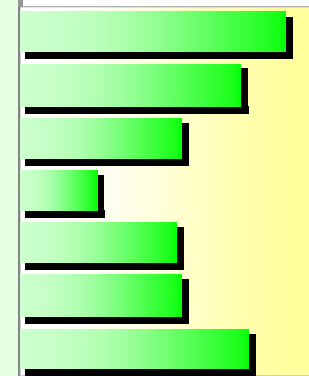
1.6

0.8

1.5

1.6

2.3



- Assume: Customer's Needs analyzed and known
 - ➔ Kano Workshop
 - ➔ AHP approved

	A1	A2	A3	A4	A5	A6	A7		Profile Ranking
A1	1.0	2.0	0.5	0.3	1.0	3.0	0.3	0.11	1.3 5
A2	0.5	1.0	3.0	0.5	0.3	3.0	0.3	0.11	1.3 6
A3	2.0	0.3	1.0	0.4	0.3	3.0	0.3	0.09	1.2 7
A4	3.0	2.0	2.5	1.0	1.0	1.0	0.3	0.15	1.9 3
A5	1.0	3.0	3.0	1.0	1.0	3.0	0.3	0.16	2.0 2
A6	0.3	0.3	0.3	1.0	0.3	1.0	3.0	0.12	1.5 4
A7	3.0	3.0	3.0	3.0	3.0	0.3	1.0	0.26	3.2 1
	10.8	11.7	13.3	7.2	7.0	14.3	5.7	1.00	

Enter ratios <1 for less important, >1 for more important, w when compared with the alternative 0.01

Select Controls from Experience

Introduction

The Spring
Canon
Example

The Car
Door
Example

Decision
Metrics

Measured
Process

Use Cases - Initial

	<i>Topics</i>
UC-1 Normal Functionality	UC-1.1 Open from Interior UC-1.2 Open from Exterior UC-1.3 Close from Interior UC-1.4 Close from Exterior
UC-2 Sensing	UC-2.1 Motor Start UC-2.2 Motor Stops
UC-3 Emergency	UC-3.1 Emergency: No Energy UC-3.2 Emergency: Collision Stop

Prediction and Transfer Function

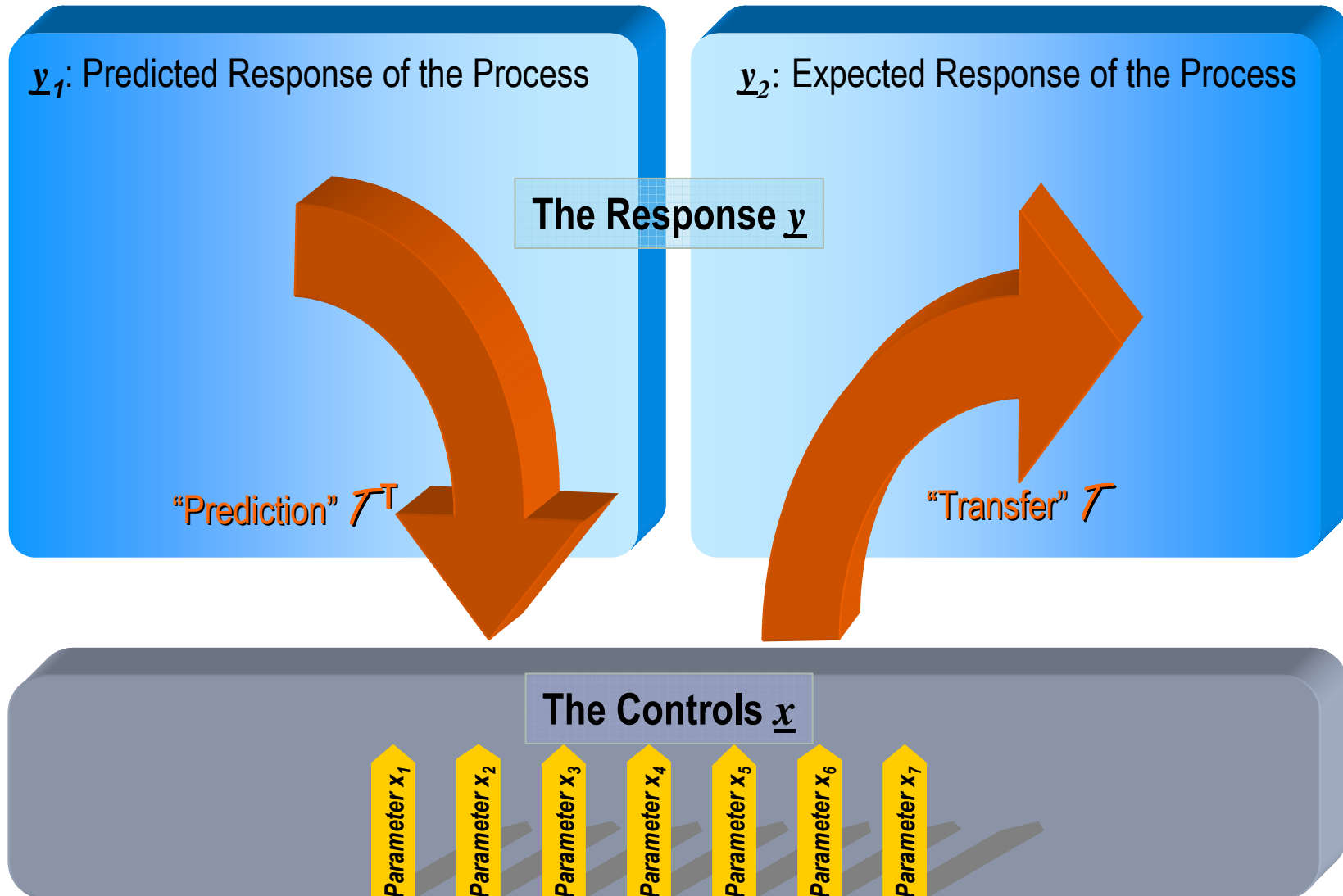
Introduction

The Spring
Canon
Example

The Car
Door
Example

Decision
Metrics

Measured
Process



Predict Weight of Controls

Introduction

The Spring Canon Example

The Car Door Example

Decision Metrics

Measured Process

Use Cases - Initial Deployment Combinator

Use Cases - Initial

The y

Customer's Needs

Customer's Needs	Target Response	UC-1.1	UC-1.2	UC-1.3	UC-1.4	UC-2.1	UC-2.2	UC-3.1	UC-3.2
CN-F.1 Open and Close	2.6	9	9	9	9				
CN-F.2 Anti-Trap Facility	2.2			9	9				
CN-F.3 Adjusts to User's Wishes	1.6	3	3	3	3	9	9		
CN-Q.1 Knows Operational Status	0.8	3	3					9	
CN-Q.2 Security Lock	1.5		9		3				
CN-Q.3 User Friendliness	1.6	3	3	3	3				
CN-Q.4 Emergency Actions	2.3							0	0

$T =$

Weighted Importance of Control: 36, 50, 53, 58, 14, 14, 20, 27
 Controls Profile for Use Cases - Initial: 3, 3, 3, 3, 3, 3, 3, 3

0.2 Convergence Range
 0.5 Convergence Limit

The x :
 $\underline{x} = T^{-1}(\underline{y})$

Validate Weight of Controls

Introduction

The Spring Canon Example

The Car Door Example

Decision Metrics

Measured Process

Use Cases - Initial Deployment Combinator

Use Cases - Initial

Customer's Needs

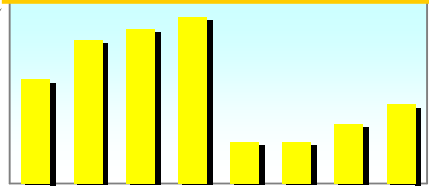
Customer's Needs	Weighted Importance of Controls	UC-1.1	UC-1.2	UC-1.3	UC-1.4	UC-2.1	UC-2.2	UC-3.1	UC-3.2	Response Achieved
CN-F.1 Open and Close	2.6	9	9	9	9					82
CN-F.2 Anti-Trap Facility	2.2			9	9					47
CN-F.3 Adjusts to User's Wishes	1.6	3	3	3	3	9	9			40
CN-Q.1 Knows Operational Status	0.8	3	3						9	23
CN-Q.2 Security Lock	1.5		9		3					29
CN-Q.3 User Friendliness	1.6	3	3	3	3					27
CN-Q.4 Emergency Actions	2.3							9	9	20

$T =$

Weighted Importance of Controls	36	50	53	58	14	14	20	27
Controls Profile for Use Cases - Initial	1.7	2.3	2.5	2.7	0.7	0.7	1.0	1.3

0.2 Convergence Range
0.5 Convergence Limit

The \underline{x}



The \underline{y}' :
 $\underline{y}' = T(\underline{x}) = T^T(\underline{y})$

Response Achieved

0.68

Convergence Gap

0.68

$\underline{y} \neq \underline{y}'$

Decision Metrics?

Introduction

The Spring
Canon
Example

The Car
Door
Example

Decision
Metrics

Measured
Process

- Can we base Design Decisions on this Transfer Function \mathcal{T} ?

$\mathcal{T} =$

9	9	9	9				
		9	9				
3	3	3	3	9	9		
3	3						9
	9		3				
3	3	3	3				
						9	9



No!

Improve Controls with Prediction Function

Introduction

The Spring
Canon
Example

The Car
Door
Example

Decision
Metrics

Measured
Process

Use Cases - Final

	<i>Topics</i>
UC-1 Normal Functionality	UC-1.1 Open from Interior UC-1.2 Open from Exterior UC-1.3 Close from Interior UC-1.4 Close from Exterior
UC-2 Sensing	UC-2.1 Motion Sensing UC-2.2 Power Supply Sensing
UC-3 Emergency	UC-3.1 Emergency: No Energy UC-3.2 Emergency: Collision Stop

See how it works!

Introduction

The Spring Canon Example

The Car Door Example

Decision Metrics

Measured Process

**Use Cases - Final
Customer's Needs**

Use Cases - Final

Customer's Needs

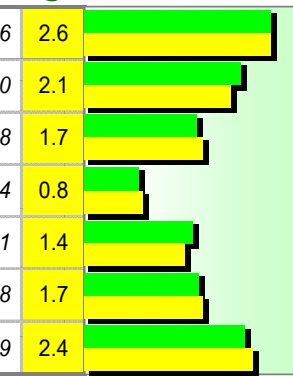
Customer's Needs		Target Response	UC-1.1	UC-1.2	UC-1.3	UC-1.4	UC-2.1	UC-2.2	UC-3.1	UC-3.2	145
CN-F.1	Open and Close	2.6	9	9	9	9	3				76
CN-F.2	Anti-Trap Facility	2.2			9	9	9				60
CN-F.3	Adjusts to User's Wishes	1.6	3	3	3	3	9				48
CN-Q.1	Knows Operational Status	0.8	3	3			1	1		9	24
CN-Q.2	Security Lock	1.5		9		3	3	9			41
CN-Q.3	User Friendliness	1.6	3	3	3	3	9				48
CN-Q.4	Emergency Actions	2.3	9				9	9	9	9	69

Weighted Importance of Controls
Controls Profile for Use Cases - Final

56	50	53	58	82	35	20	27	145
1.9	1.7	1.8	2.0	2.8	1.2	0.7	0.9	

The \underline{y}' :
 $\underline{y}' = \mathcal{T}(\underline{x}) = \mathcal{T}^T(\underline{y})$

Response Achieved
0.09

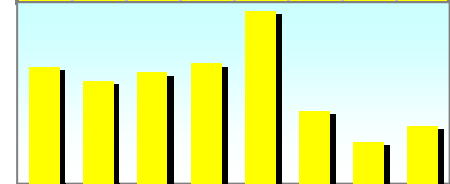


Convergence Gap
0.09

$\mathcal{T} =$

0.2 Customer's Needs
0.5 Customer's Needs

The \underline{x}



$\underline{y} \cong \underline{y}'$

The Convergence Gap

Introduction

The Spring
Canon
Example

The Car
Door
Example

Decision
Metrics

Measured
Process

- The **Convergence Gap** describes how much the achieved response from a Transfer Function \mathcal{T} differs from the intended response

$$\| \underline{y} - \mathcal{T}(\mathcal{T}^T(\underline{y})) \|$$

- The profile \underline{y} is called a **Decision Metrics** for the Transfer Function \mathcal{T} if there is an $\varepsilon > 0$ such that the vector distance $\| \underline{y} - \mathcal{T}(\mathcal{T}^T(\underline{y})) \| < \varepsilon$

Measuring Process Response

Introduction

\underline{y}_1 : Predicted Response of the Process

\underline{y}_2 : **Measured** Response of the Process

The Spring
Canon
Example

The Response \underline{y}

"Prediction" \mathcal{T}^T

"Transfer" \mathcal{T}

The Car
Door
Example

Decision
Metrics

The Controls \underline{x}

Parameter x_1

Parameter x_2

Parameter x_3

Parameter x_4

Parameter x_5

Parameter x_6

Parameter x_7

Measured
Process

Measuring Process Response




Introduction

The Spring
Canon
Example

The Car
Door
Example

Decision
Metrics

Measured
Process

- Developers identify
 - ➔ Work Items for the Use Case that they are working upon
 - ➔ Customer's Needs that receive some contribution
 - High: 
 - Medium: 
 - Low: 
- And fill in the Transfer Matrix \mathcal{T} Use Cases vs. Customer's Needs
 - ➔ With small marker buttons or sticky notes
 - ➔ Containing reference to contributing Work Items

Achieved Response for Transfer Function T

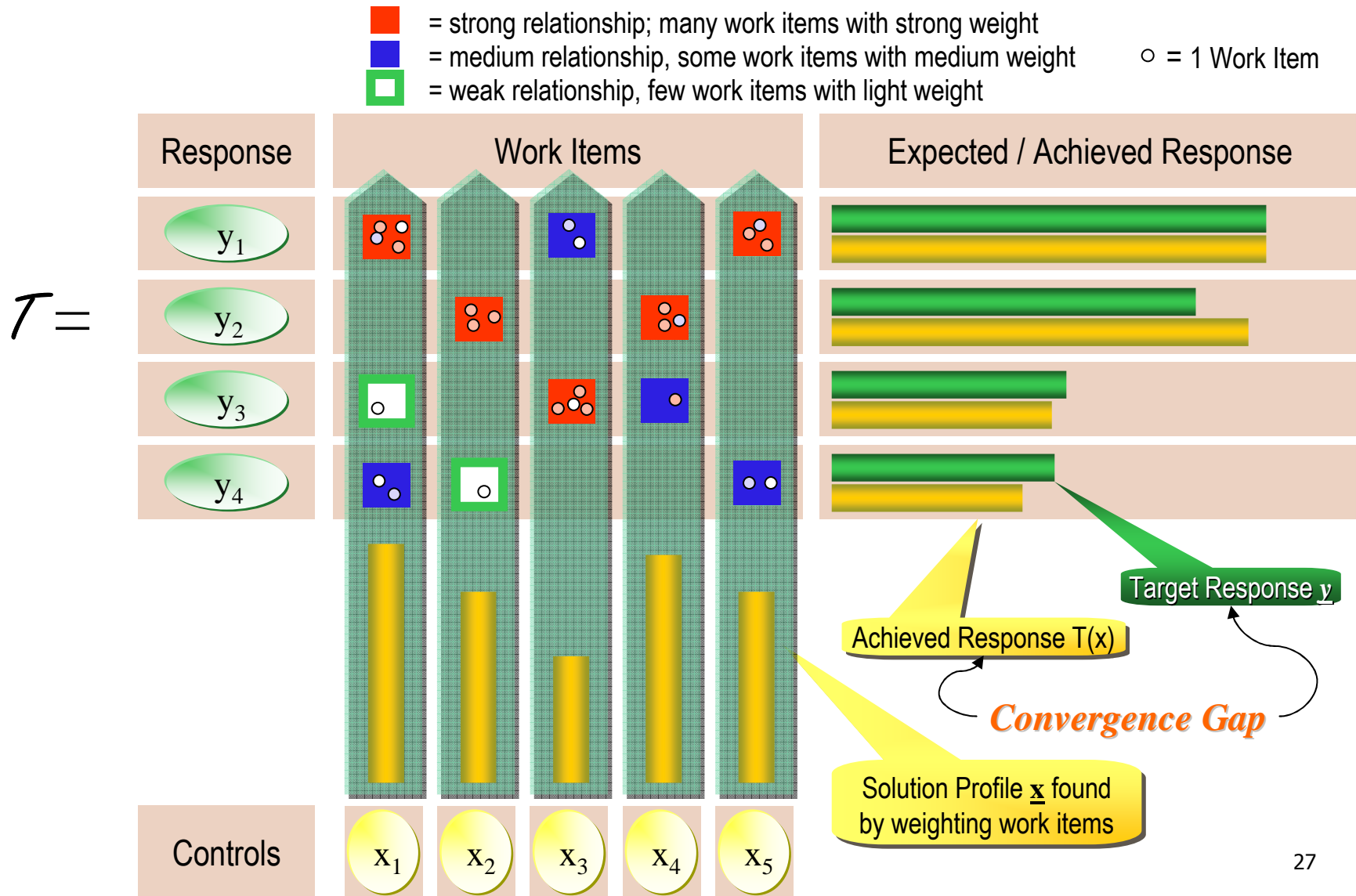
Design for Six Sigma

What is a Transfer Function?

How to find Transfer Functions

A Simple Example

Outlook



Measured Response

Introduction

The Spring Canon Example

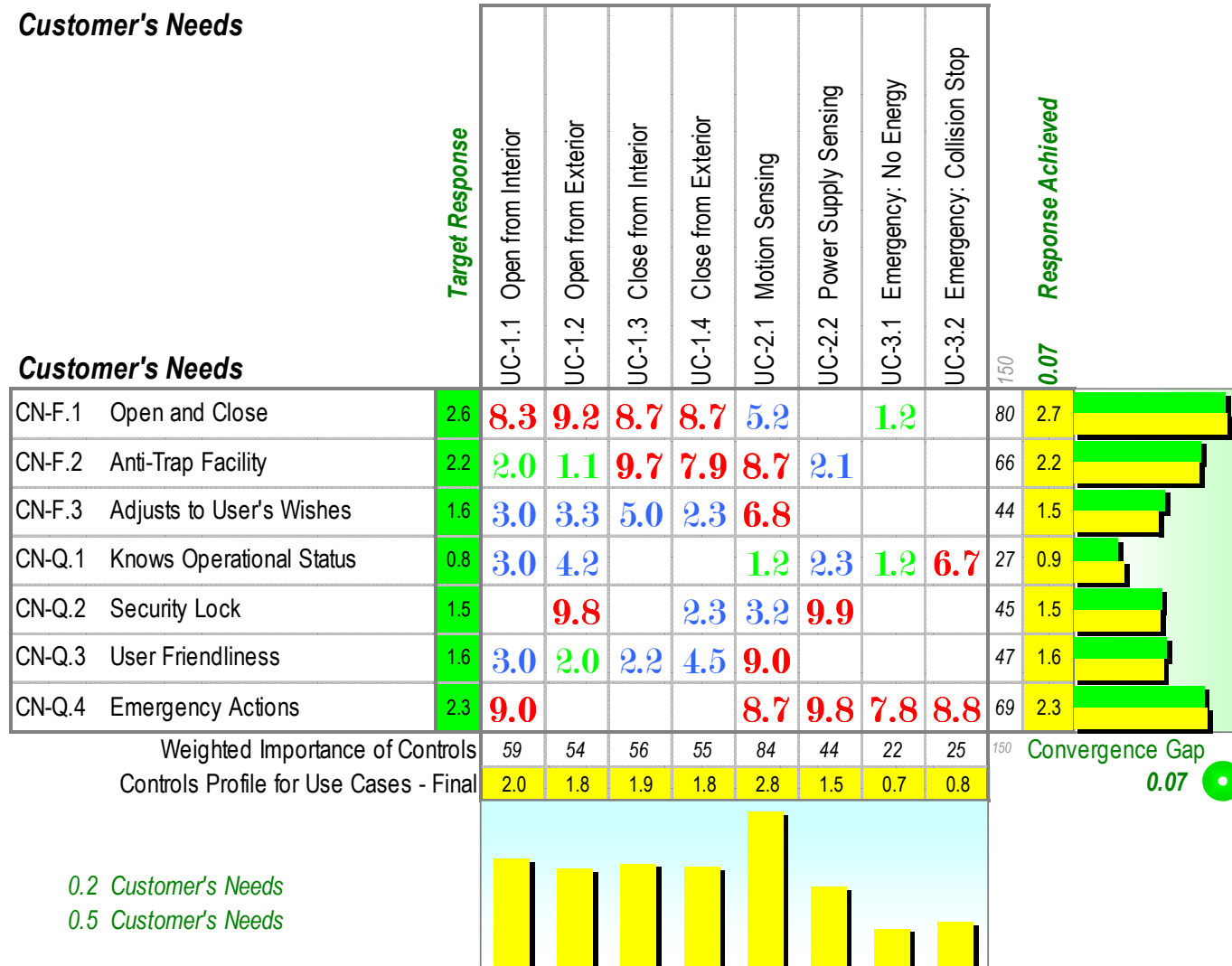
The Car Door Example

Decision Metrics

Measured Process

Use Cases - Final
Customer's Needs

Use Cases - Final



Questions?

Introduction

The Spring
Canon
Example

The Car
Door
Example

Decision
Metrics

Measured
Process



Thank you!